Receiving Report

	ate: <u>/////3</u> 0 upplier: <u> </u>	e h	Batch Dart	n No:	555]	
Packing Slip: Invoice: Receipt: Discrepancies	Yes No No Cash Cr	M S Q	elease Note A /aybill Attache hipment Com C6 Inspection /ork Order	ed: Ye		\overline{Z}_{I}
Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
	VOIR PO	Fun	BW		-	
				<i>(</i>). ~		/7
	c		:		i-	<i>f-</i>
	•	Initials	of receiver (if shipment	OK) Level	12
Production/Ad Date Received/Cos	1/1/20	e de			Location	on

H:\FORMS\Purchasing\approved purch\REC_EPORT_Rev_[

INVOICE

Sold Bý:

THYSSENKRUPP MATERIALS NA 2821 LANGSTAFF ROAD CONCORD, ONTARIO L4K 5C6

HAWKESBURY, ON K6A 1K7

Tel: 905 669 9444 Fax: 9057389033

RECEIVED DEC 0 1 2011

No: PEC IV-586945

Date: 30Nov11

Remit to: Due: 30Dec11 THYSSENKRUPP MATERIALS NA

c/o T27540

P.O. BOX 4275, POSTAL STATION 'A' TORONTO, ONTARIO M5W 5V8

Sold To: (20115) Shipped To: (1) DART AEROSPACE DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Shp Dt 30Nov11 Ord Dt 28Nov11 SO No ST-393931 B/L PEC 741417
Trm NET 30 DAYS/NET 30 JOURS PO/Rel 15551/bridgette
Frt PREPAID Via TRANSFER TRUCK FOB CONCORD
Slp TRINA VINCE (905-532-1365 Pbl

1 ALUMINUM SQUARE BAR 6061-T6511 2 PCS .750" X 144.0000" 16 LBS/ MATERIAL 2 PCS @ 17.6000 EA 35. 20√ ENERGY & CAP SURCHG 25.0000 LOT **4** 25.00

2 ALUMINUM SQUARE BAR 6061-T6511 1 PCS 2.00" X 144.0000"

MATERIAL 1 PCS @ 123.2000 EA 123. 20 🏑

Total Shipped: 3 PCS 73 Interest will be charged at 1.5% per month or

18% per year on overdue accounts.

*** SALES DEPT. OFFICE HOURS ***

7:30 AM TO 5:00 PM - MONDAY TO FRIDAY

**** TEL. 800-926-2600 ****

*** CUSTOMER PICK-UP HOURS ***

*** 9:00 AM TO 4:00 PM ***

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

ADDED TO EVERY ORDER. ***

WE STOCK STAINLESS STEEL!!!!

PLEASE LET US QUOTE YOUR NEXT REQUIREMENT

TPS/GST TVH/HST 140223934 RT0001

TVQ - QST 1017327981 TQ0001

ENTERED DEC 0 6 2011

57 LBS

LBS

************************************ Material Other Taxes Processing Freight TOTAL DUE 158.40 25.00 23.85 207. 25

Taxes: ONHSTS 23.85

Page: 1 Last

PAID

All amounts are calculated in domestic currency.

Purchase Order Receipt Listing

Wednesday, November 30, 2011 10:09:44 AM

All Vendors PO ID PO15551 Receipt Dates from 11/30/2011 to 11/30/2011 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Book Amt	\$35.20		\$123.20		36.0000	0.0000	\$158.40
MRB Qty/ MRB Reject Qty	0	0	0	0	antity:	lantity:	Value: antity:
Inspected Qty/ Rejected Qty (PO U/M)	0.0000	0.0000	0.0000	0.0000	Total Received Quantity: Total Qty to Inspect (PO U/M):	Total Refect Quantity:	Total Balance Due Quantity:
Cost Per Unit/ Recv Value	\$1.47	\$35.20	\$10.27	\$123.20	T Total (Tots
Recv Qty (PO U/M)	24.0000		12.0000		×		
te Recv y Date/ Recv Emp	12/6/2011 11/30/2011	0 DESJ02	12/6/2011 11/30/2011	0 DESJ02			
Required Date Required Oty		24.0000	12/6/201	12.0000			
Project ID Reference/ PO U/M / Description/ Stock U/M Cert Std	VC-COP001 Thyssenkrupp Materials CA Ltd M6061T6B0.750X00. f	6061-T6 Bar .750 x f .750	119801 M6061T6B2.000X02. f 000	6061-T6 Bar 2.00 x f 2.00 119801		e de la companya de l	
se Line D/ Nbr/ ype Insp Req	VendorID\Vendor Name PO15551 1	o N	. 4	No			
Purchase Order ID/ Curr Type	VendorID\ PO15551	CAD					

віьь OFLADING No: PEC 741417 Ship From: Ship Date 05Nov11 at 11:22 From PFW THYSSENKRUPP MATERIALS NA Probill 2821 LANGSTAFF ROAD Via TRANSFER TRUCK CONCORD, ONTARIO L4K 5C6 FOB CONCORD Tel: 905 669 9444 Fax: 9057389033 Frt PREPAID Route 0- 0 Manifest Trailer (905-532-1365) Vhcle Ship To: Sold To: 1) DART AEROSPACE DART AEROSPACE 1270 ABERDEEN ST 1270 ABERDEEN ST HAWKESBURY, ON K6A 1K7 HAWKESBURY, ON K6A 1K7 Tel: 613-632-9577 Fax: 613-632-1053 BILL OF LADING 1) Our Order PEC-393931-1 Your PO # 15551 Part # Paridgette ALUMINUM SQUARE BAR 6061-T6511 .750" X 144.0000" Heat Number Tag No Ouantity Wt LBS 201110805 13662 24 FT 16 2) Our Order PEC-393931- 2 Your PO # 15551 Rel # bridgette ALUMINUM SQUARE BAR 6061-T6511 2.00" X 144.0000" Heat Number Tag No Ouantity Wt LBS 201114843 13663 57 PCS Tags LBS TOTAL: 2 73 Heat Number *** Chemical Analysis *** 201110805 201114843 MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING. ATTN: CHANTAL/LINDA ** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER ** ** REFERENCED ON IT ** ***TOTAL ITEMS 2 G.W 1 BDL 83 LBS***** Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE RAPPORTEES IMMÉDIATEMENT.

Wouche Mr

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

11/11/20

DATE

DEODONNIEN

HINSSENKRUPP MATERIALS NA DART AEROSPACE

ALLIMINUM SQUARE BAR 6061-T6511 750" X 144.0000" PART NO

/bridgette PO/Rel 15551

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs

Signed fry:

5Dec11 Pg 1/2

BL PEC 741417-001

Certificate of Mill Test Results

SERVICE CENTER METALS Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

131567 mew 4	CERTERCATION	ASTM-8221-08 StencilContinuous	SPECIFICATION DATE: DATE
	DATE OF SHIPMENT	MISSERSON	David Schroeder

6061-T6511

PEC-231378

ThyssenKrupp Materials NA PEC

ThyssenKrupp Materials NA

BILL 70

135602

MANNEST NUMBER

CUSTOMER PART NUMBER

160pcs

1,269 lbs

Quantity Certified

SQ0039

SCSB .750 DESCRIPTION

SQ0039 ALLOY / TEMPER

DIE NUMBER

llems produced and certified as 6061-76511 also meet the requirements of 6061-76 revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the

longation Percent

16.7 16.0 17.5 16.0 16.5 16.4 16.5

15.6 14.4

15,0 16.2

Mechanical Properties

Test No. Lot No.

description, and that samples representative of the material met the composition limits and had the mechanical properties shown. We hareby cartify that the material covered by this report has been inspected in accordance with the most recent certification

SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada.

	•		Test Date	Ultimate Tensile	Yield Strength	
	Ψ.	201110805	· i	Strength (KSI)	(KSI)	"画
	7	201110805	07/14/11	55.0	518	
	ෆ	201110805	07/14/11	55.3	52.1	1
	4	201110805	07/14/11	54.2	50.8	
	2	201110805	07/14/11	54.6	513	
	9	201110805	07/14/11	56.4	53.4	
	1	201110806	07/14/11	54.2	50.8	
•	ω	201110805	07/14/11	55.5	52.3	. !
	00	201110805	07/14/11	55.5	52.5	
	5	201110805	07/14/11	54.9	51.8	
	7	201110805	07/14/11	55.3	52.1	- -
			07/14/11	53.2	50.0	• •

Print Date: 7/15/2011

Doc No. 114788 Indexed 21Jul11 by slssup1

Rev. S/06/07 - UMS

AUMINUM SQUARE BAR 6061-16511 750" X 144 0000" ART NO

We certify that this is a true copy of the report. furnished by the producer of the metal, or data

Incidente

PO/Rel 15551

esulting from tests made in approved labs.

SDec.11 Pg 2/2

BL PEC 741417-001

SERVICE CENTER METALS Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

ITEM 4		cilContinuous	: 3
оия скоек можвек 131567	CERTIFICATION	ASTM-B221-08 StencilContinuous	
	DATE OF SHIPMENT	7/15/2011	SALESPERSON
	DIE NUMBER	SQ0039	ALLOY / TEMPER
	AND THE STREET	CUSTOMER PO	DEC-221220
Thyssenkerner	see to	ThyssenKrupp Materials ***	Original Original NA PEC

revision, and has been found to meet the applicable requirements described in accordance with the most recent certification Items produced and certified as 6061-76511 also SCM extrusions are representative of the material mast have considered in control of the material mast have been including any specifications forming a part of the meet the requirements of 6061-76 description, and that samples representative of the material met the composition limits and had the mechanical properties shown. We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification SCM extrusions are manufactured in the USA from ingot melled and cast in the United States or Canada.

AMS-QQA-200/8 SPECIFICATION

David Schroeder

6061-T6511

DESCRIPTION

PEC-231378

160 pcs CUSTOMER PART NUMBER

1,269 lbs

Quantity Certified

Chemical Composition for Aluminum Alloy 6061

0.02 9.0 糽 0.09 0.86 S 0.10 뒫 0.34 리 0.39 9 Ö Alloy 6061 6061 Cast Number 120315 52917

United States of America Melted In

Print Date Doc No. 114788 Indexed 21 Juli by sissupi

V. 9/06/07 - UMS

Calvin J. Wingins. Director of Duality & Technical Services

THYSSENKRUPP MATERIALS NA DART AEROSPACE

MUMENTOM SQUARB BAR 6061 T6511 200" X 144,0000"

PO/Rel 15551

We certify that this is a true copy of the report furnished by the producer of the metal, or data /bridgette

esulting from tests made in approved labs

Certificate of Mill Test Results

BL PEC-741417-002

SDec11

Prince George, VA 23875

SERVICE CENTER METALS 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS **FOR EXTRUDED PRODUCTS**

OUR ORDER NUMBER

					135541	7
B#£ 70		MANYEST NUMBER	DIE NUMBER	DATE OF SHIPMENT	CERTFICATION	
ThyssenKrupp Materials NA		141336	SQ0044	9/30/2011	ASTM-B221-08 StencilContinuous	tinuous
SHIP TO		CUSTOMER PO	ALLOY (TEMPER	SALESPERSON		1
ThyssenKrupp Materials NA PEC		PEC-233085	6061-T6511	David Schroeder	SPECFC470W AMS-OOA-200/8	
O contin Contino	7	CUSTOMER PART NUMBER	DESCRIPTION		O CONTROLLED	
Coanney Ceruned 5,004 IDS	S C C C C C C C C C C C C C C C C C C C	SQ0044	SCSB 2.000			

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6 revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA from ingot melted and cast in the United States or Canada. We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification

Mechanical Properties

Test No. Lot No.

201114843

rcent			
ď			
ength	. '		
Yield St			
		à	
Tensile			
Itimate Te			
Ultim			
		٠	
Jate			
_			1

Ultimate Tensile Strength (KSI)

Test Date

Elongation

12.7

47.7 (KSI)

51.2

09/26/11

Chemical Composition for Aluminum	nposition	for Alumi		Lioy 6061										
Cast Number	Allox	ଞା	齨	리	Mn	N N	지 히	N.	FI	Each Off	Others Total		United St	Melted In United States of America
C29J1033	6061	0.72	0.72 0.36	0.31	0.10	0.31 0.10 0.85 0.10 0.01 0.02	0.10	0.01	0.02		0.05 max 0.15 max			

Print Date: 9/30/2011

Doc No. 118864 Indexed 40ct11 by slssup1